



Ash Grove
Sumterville Plant
ASTM Masonry Cement Type S
March 2024 Mill Certificate

Production Period : 2/1/2024 To 2/29/2024

STANDARD REQUIREMENTS

Item	Physical Data	
	Spec. Limit	Results
Air Content of mortar (volume %)	8 - 19	11
Water Retention (%)	70 min	83
Retained No. 325 Sieve (%)	24 max	4
Compressive strength (MPa/psi):		
7 days	9.0 [1300] min	19.9 [2880]
28 days (<i>previous month</i>)	14.5 [2100] min	24.0 [3480]
Time of setting (minutes)		
(Gilmore) Initial	90 min	161
(Gilmore) Final	1000 max	311

This cement meets ASTM C91-16 Specification for Masonry Type S Cement.

March 11, 2024
Sumterville Cement Plant
Ash Grove
4750 E County Rd 470
Sumterville, Florida 33585
Tel: (352) 569-5393 - Fax: (352) 569-5397

Ramon Olivero
Quality Control Manager