ASH GROVE CEMENT COMPANY



Sumterville Plant 4750 E County Road 470 Sumterville, Florida 33585 Phone #: (352)-559-9974

Cement Type: S Masonry

Production Period April 1, 2024 - April 30, 2024
ASTM C91/C91M
REQUIREMENTS

Silo: 4

Date: May 13, 2024

PHYSICAL^B

Item			Spec. Limit	Test Result
Blaine Fineness (m ² /kg)			A	8623
Fineness, No. 325 sieve (% retained)			24 max	2
Density (g/cm ³)			A	2.9
Time of setting (m	inutes) (Gillmore)			
Initial	Not less than		90	158
	Not more than		1,000	
Compressive strer	ngth (psi)			
		7 days	1,300 min	2,710
		28 days	2,100 min	3,090
Air content of mor	rtar (volume %)			
Min, volume % 8 Max, volume % 19		8	13	
		19		
Water retention value (% of original flow)			70 min	84

We certify that the above described cement, at the time of shipment, meets the requirements of ASTM C91/C91M Type S Masonry.

Signature:
Name: Ramón L. Olivero

Title: Quality Control Manager

A Not applicable.

 $^{^{\}rm B}$ Test result based on most recent monthly production time period.